

1st International Conference



E|PTS

Production Technologies
and Systems for E-Mobility

June 5 and 6, 2024
Bamberg, Germany

Preliminary* Program Brochure 2024

* details are subject to change

Sponsored by:



Friedrich-Alexander-Universität
Erlangen-Nürnberg



A conference held by:



ABOUT E|PTS

The future megatrends of increasing power consumption, CO₂ reduction, urbanization, and mobility, along with automation and digitalization, highlight the critical role of efficient production technologies and systems. The electrification of powertrains in various mobility sectors is essential, considering the challenges posed by the substitution of conventional propulsion technologies. In addition to advancing ideas for new propulsion technologies, organizing manufacturing processes and systems is of paramount importance. The International Conference on Production Technologies and Systems for E-Mobility provides an exceptional platform for developers, researchers, and potential users to share their experiences. The conference focuses on presenting highly innovative products, manufacturing processes, and strategies from diverse industries. Furthermore, an accompanying industrial exhibition, complementary poster presentation, and an engaging social program will enhance the overall experience. The conference showcases cutting-edge e-mobility technologies.

ON-SITE ORGANIZATION

Opening time conference:

Wednesday, 5 June 2024, 08:30 AM - 05:15 PM
Thursday, 6 June 2024, 08:30 AM - 04:30 PM

Phone: +49 162 2423573

Opening time table top exhibition:

Wednesday, 5 June 2024, 09:00 AM - 05:15 PM
Thursday, 6 June 2024, 09:00 AM - 03:30 PM

PUBLICATION

All scientific fullpapers accepted and registered will be part of the proceedings of E|PTS. The scientific contributions will be presented orally in various sessions or as poster presentations. It is intended that the E|PTS proceedings, which will include all scientifically accepted papers, will be submitted for inclusion into IEEE Xplore subject to meeting IEEE Xplore's scope and quality requirements.

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CONTACT



Benedikt Scheffler

Conference Coordination, Exhibition, Sponsorship, Organization, Registration, Scientific Guidance

phone: +49 162 2423573

email: benedikt.scheffler@faps.fau.de

FOREWORD BY THE CONFERENCE HOST



Dear distinguished experts in E-mobility!

As the world continues to embrace the transition to a more sustainable future, electromobility stands at the forefront of this transformation. With electric vehicle registrations in Germany poised to exceed previous records, it's clear that the push for cleaner, greener transportation options is gaining momentum. This evolving landscape extends its influence beyond personal transport, reshaping industries and urban environments alike, as we collectively steer towards an eco-friendlier horizon.

We're excited to introduce the first-ever E|PTS conference, hosted in Bamberg by the Institute FAPS in cooperation with the wbk Institute of Production Science of the Karlsruhe Institute of Technology as well as the chair for Production Engineering of E-mobility Components of the RWTH Aachen University. This pioneering event will highlight the expansive field of electromobility, featuring keynotes from the CEO of WAFIOS, CEO of Caresoft Global and CEO of e.Volution.

E|PTS will cover a wide array of topics, from next-gen electric vehicles and battery technology to charging infrastructure and mobility policies. This conference is a unique platform for unveiling new research, innovations, and strategies, supported by expert insights and opportunities for networking. Our exhibit will showcase the latest technologies from industry leaders, offering personalized consultations to meet your specific needs.

Join us in Bamberg for two days filled with insightful discussions and opportunities to connect with peers and industry leaders. E|PTS 2024 promises to be a beacon for those eager to explore the future of electromobility.

We look forward to welcoming you to Bamberg for an inspiring journey into the world of electromobility.

A handwritten signature in blue ink that reads "Jörg Franke". The signature is fluid and cursive, with a large initial "J" and "F".

Prof. Dr.-Ing. Jörg Franke

INTERNATIONAL CONFERENCE COMMITTEE

CONFERENCE CHAIRMAN

Prof. Franke J.

Friedrich-Alexander-Universität
Erlangen-Nürnberg

PUBLICATION CHAIRMAN

Prof. Jung M.

Hochschule Bonn-Rhein-Sieg

LOCAL ORGANIZING COMMITTEE

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Friedrich-Alexander-Universität
Erlangen-Nürnberg

INTERNATIONAL PROGRAM COMMITTEE

Prof. Fleischer J.

Karlsruhe Institute of Technology

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RWTH Aachen University

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Deggendorf Institute of Technology

Prof. Ceglarek D.

University of Warwick

Prof. Papakostas N.

University College Dublin

Prof. Vrabič R.

University of Ljubljana

Prof. Thiede S.

University of Twente

Prof. Sakao T.

Linköping University

Prof. Zaeh M.

Technical University of Munich

Prof. Parspour N.

University of Stuttgart

Prof. Biswas W.K.

Curtin University

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University of Bremen

Prof. Mourtzis D.

University of Patras

Prof. Putnik G.

University of Minho

Dr. Ansari F.

TU Wien

Prof. Büchler J.-P.

FH Dortmund

Prof. Heimes H.

RWTH Aachen University

Prof. El Mansori M.

MSMP Laboratory

Prof. Monostori L.

Institute for Computer Science and
Control

Prof. Nassehi A.

University of Bristol

Prof. Sutherland J.W.

Purdue University

Prof. Schlund S.

TU Wien

Dr. Hubert M.

Valeo eAutomotive Germany GmbH

Prof. Daub R.,

Technical University of Munich

TIME SCHEDULE - OVERVIEW

WEDNESDAY, 5 JUNE 2024		
08:30 AM	Welcome Coffee	
09:00 AM	Opening of the Conference: Prof. Franke, Jörg, FAU Erlangen-Nürnberg	
09:05 AM	Opening Keynote 1: Vachaparampil, Mathew, CEO Caresoft Global	
09:40 AM	Opening Keynote 2: Dr. Weigmann, Uwe-Peter, CEO WAFIOS	
10:15 AM	Coffee Break	
	Track 1	Track 2
10:45 AM	Electric Drives Production I Prof. Fleischer J., Karlsruhe Institute of Technology	Production Systems I Prof. Kampker A., RWTH Aachen University **
12:15 AM	Lunch Break	
01:45 PM	Power Supply & Transfer I Prof. Danzer M., University of Bayreuth **	Power Electronics Production I Prof. Schulze J., Fraunhofer IISB
03:15 PM	Coffee Break	
03:45 PM	Battery Production I Prof. Christiansen., Fraunhofer IKTS	Lifecycle Assessment I Prof. Döpfer F., Fraunhofer IPA
05:15 PM	End of Conference Day One	
07:30 PM	Evening Reception	
THURSDAY, 6 JUNE 2024		
08:30 AM	Welcome Coffee	
	Track 1 - Hegelsaal 1	Track 2 - Hegelsaal 2
08:45 AM	Electric Drives Production II Prof. Urban N., TH Deggendorf	Production Systems II Prof. Dix M., Fraunhofer IWU
10:15 AM	Coffee Break	
10:45 AM	Power Supply & Transfer II Prof. Parspour N., University of Stuttgart	Power Electronics Production II Prof. Jung M., Hochschule Bonn-Rhein-Sieg
12:15 AM	Lunch Break	
01:45 PM	Battery Production II Dr. Rahlfs S., TU Braunschweig	Lifecycle Assessment II Dr. Beitinger G., Siemens **
03:15 PM	Coffee Break	
03:25 PM	Closing Keynote: Prof. Schuh, Günther, e.Volution GmbH	
03:55 PM	Best Paper Award and Closing Words	
04:30 PM	End of Conference Day Two	

* Session chairs and scheduled sessions are subject to change.

** Requested

TIME SCHEDULE - DETAILED - DAY ONE

Wednesday, 5 June 2024

08:30 AM	Welcome Coffee	
09:00 AM	Opening of the Conference: Prof. Franke, Jörg, Friedrich-Alexander-Universität Erlangen-Nürnberg	
09:05 AM	Opening Keynote: Vachaparampil, Mathew, CEO Caresoft Global	
09:40 AM	Opening Keynote: Innovative production solutions through scalable, flexible hairpin production Dr. Weigmann, Uwe-Peter, CEO WAFIOS	
10:15 AM	Coffee Break	
	Session 1: Electric Drives Production I Hegelsaal 1 Session Chair: Prof. Fleischer, Jürgen, Karlsruhe Institute of Technology (DE)	Session 2: Production Systems II Hegelsaal 2 Session Chair: Prof. Kampker, Achim, RWTH Aachen University (DE)
10:45 AM	Optimizing the productivity of the linear winding of rectangular shaped coils using a servo-based wire <i>Karlsruhe Institute of Technology</i>	Scaling a pilot line to an industrial level using material flow simulations based on the use case of printed magnetic sheets <i>Institute FAPS</i>
11:15 AM	Optimizing the Manufacturing Chain of Axial Flow Machines: A Comprehensive Study <i>Institute FAPS</i>	Comprehensive Approach to Automated Cable Plugging in Electric Vehicle Manufacturing <i>TU Berlin</i>
11:45 AM	A Simulation-Based Approach to Optimize Variant Flexible Hairpin Stator Production <i>RWTH Aachen University</i>	Integrating logistics and production systems for optimized electric heater manufacturing in the automotive industry <i>Fraunhofer IGP</i>
12:15 PM	Lunch Break in Foyer Ground Floor	
	Session 3: Power Supply & Transfer I Hegelsaal 1 Prof. Danzer, Michael, Universität Bayreuth (DE)	Session 4: Power Electronics Production I Hegelsaal 2 Session Chair: Prof. Schulze, Jörg, Fraunhofer IISB (DE)
01:45 PM	Inductive Charging - What you can expect <i>Prof. Parspour, N., University of Stuttgart IEW</i>	Comparative study on different methods to generate synthetic data for the classification of THT solder joints <i>Institute FAPS</i>

02:15 PM	Bi-directional DC Charging Stations for EVs on renewable-powered LVDC Grids: Design, Sizing, Control and Testing <i>Institute FAPS</i>	tbd Prof. Schulze J., Fraunhofer IISB
02:45 PM	Potential of inductively heated tools for compacting insulated copper litz-wires <i>Institute FAPS</i>	E-Mobility Disrupting Automotive Production Technologies <i>Institute FAPS</i>
03:15 PM	Coffee Break	
	Session 5: Battery Production II Hegelsaal 1 Prof. Christiansen, Fraunhofer IKTS (DE)	Session 6: Lifecycle Assessment I Hegelsaal 2 Session Chair: Prof. Döpfer, Frank, Fraunhofer IPA (DE)
03:45 PM	An Introduction to Cold Atmospheric Plasma Spraying for the Copper Coating of Ceramic Solid Electrolytes for Solid State Batteries <i>Institute FAPS</i>	Sustainable manufacturing practices: A systematic analysis and guideline for assessing the industrial Product Carbon Footprint <i>Institute FAPS</i>
04:15 PM	Unlocking Industrial Potential of High-Speed Gluing for Battery Manufacturing <i>TU Berlin</i>	EV battery remanufacturing based on System Lifecycle Management enabled by the Digital Thread Graph <i>SAP</i>
04:45 PM	Comparison of Longitudinal Wrinkle Formation During Calendering of NMC811 and LFP Cathodes <i>Karlsruhe Institute of Technology</i>	Increased Sustainability and Productivity in High-Performance Tapping for Electric Powertrain Components <i>TU Dortmund</i>
05:15 PM	End of Conference Day One	
07:30 PM	Evening Reception at Rauchbierbrauerei Schlenkerla	

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TIME SCHEDULE - DETAILED - DAY TWO

Thursday, 6 June 2024

08:30 AM		Welcome Coffee	
	Session 1: Electric Drives Production II Hegelsaal 1 Session Chair: Prof. Urban, Nico, TH Deggendorf (DE)	Session 2: Production Systems I Hegelsaal 2 Session Chair: Prof. Schuh, Günther, RWTH Aachen University (DE)	
08:45 AM	Cost reduction in hairpin stator production using a variant-flexible tool for twisting flat copper conductors <i>RWTH Aachen University</i>	Establishing a Machine Learning based Visual Inspection System for the End-of-Line-Inspection on the Example of an Automotive Supply Use-Case <i>Fraunhofer IGP</i>	
09:15 AM	A Review of Electromagnetic Simulation and Modeling Approaches for the Research on Axial Flux Synchronous Machines <i>University of Stuttgart IEW</i>	Value Innovations in E-Automotive Production Systems - Applying Blue Ocean Strategy to Build the Factory of the Future <i>FH Dortmund</i>	
09:45 AM	Comprehensive Review and Systemization of the Product Features of Axial Flux Machines <i>RWTH Aachen University</i>	Blockchain-Enabled Traceability for Transparency and Data Integrity in Slurry Mixing for Lithium-Ion Battery Cell Production <i>Karlsruhe Institute of Technology</i>	
10:15 PM		Coffee Break	
	Session 3: Power Supply & Transfer II Hegelsaal 1 Prof. Parspour, Nejila, University of Stuttgart (DE)	Session 4: Power Electronics Production II Hegelsaal 2 Prof. Jung, Marco, Hochschule Bonn-Rhein-Sieg	
10:45 PM	tbd Akerman, P., Siemens Mobility	Ultrasonic welding of leadframe based mold modules on AMB substrates in the e-mobility <i>Goth, C., Vitesco</i>	
11:15 PM	tbd <i>Wendt, A., Electreon</i>	Laser structuring of stamping grids enables efficient production of media tight connectors for battery packs, power electronics and cooling systems for edrives <i>KERN-LIEBERS</i>	

11:45 PM	tbd <i>Kuschnerus, M., Altana</i>	Laser Welding of Metal Ceramic Substrates with Green Laser Wavelength for E-Mobility Power Electronics <i>TRUMPF</i>
12:15 PM	Lunch Break in Foyer Ground Floor	
01:00 PM	Scientific Poster Session in Foyer	
	Measurement Technology in Industrial Low Voltage DC grids - Requirements and Selection Procedure, Institute FAPS	
	Session 5: Battery Production I Hegelsaal 1 Session Chair: Dr. Rahlfs, Sina, Technische Universität Braunschweig (DE)	Session 6: Lifecycle Assessment II Hegelsaal 2 Session Chair: Prof. Beitinger, Gunter, Siemens (DE)
01:45 PM	Penetration tests on battery electrodes to estimate the nominal gap of battery calenders <i>Karlsruhe Institute of Technology</i>	Sizing of Electric Ferry Production Based on Simulated Demand and Potential CO2 Savings in the CEP Logistics Sector <i>Fraunhofer IGP</i>
02:15 PM	Investigation on Defects of Battery Pouch Cell Housing <i>Karlsruhe Institute of Technology</i>	Repair of defective contact points in hairpin stator production using laser welding <i>RWTH Aachen University</i>
02:45 PM	Laser cutting technology exploits the productive and automated disassembly of EOL automotive battery packs <i>TRUMPF</i>	Cost Modell for Agile Battery Cell Manufacturing <i>Karlsruhe Institute of Technology</i>
03:15 PM	Coffee Break	
03:25 PM	Closing Keynote: Prof. Schuh, Günther, CEO e.Volution GmbH	
03:55 PM	Best Paper Award and Closing Words: Prof. Franke, Jörg, Friedrich-Alexander-Universität Erlangen-Nürnberg (DE)	
04:30 PM	End of Conference Day Two	

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PARTICIPANTS

	<p>The Chair of Production Engineering of E-Mobility Components (PEM) at RWTH Aachen University stands for pioneering research and innovation in the field of electromobility. The PEM team is developing the production processes of electric vehicles and their individual components. An equally important focus is on recycling and the development and safety of batteries. In all areas, application-oriented research projects are complemented by numerous industrial collaborations.</p>
	<p>The ALTANA Group develops and produces high-quality, innovative specialty chemical products. Our four divisions BYK, ECKART, ELANTAS and ACTEGA set global standards in their markets. With innovative products, we are already enabling technologies of the future that make life easier, safer and more convenient.</p>
	<p>Electreon is the leading provider of wireless charging solutions for electric vehicles (EVs). We deliver cost-effective, end-to-end charging infrastructure and services, including dynamic charging wireless Electric Roads, to fleet operators via flexible business models to accelerate electric vehicle adoption.</p>
	<p>The Institute for Factory Automation and Production Systems (FAPS) of the Friedrich-Alexander-Universität Erlangen-Nürnberg (FAU), innovates drive concepts and the related production technologies. These developments are aimed to be transferred from scientific findings to industrial applications. The key activities of the E Drive Center are the analysis and optimization of the production-oriented construction and the production process design of components and systems for electrical drives. Furthermore, the manufacturing and testing processes are addressed for the components of inductive charge electric vehicles. The center supports the automotive industry in the increasing usage of electric drive systems for the vehicles, and it improves the knowledge transfer in the field of electric drive technology in Bavarian industries.</p>
	<p>Fraunhofer IEE conducts research in the fields of energy economics and energy systems technology. It develops solutions for economic and technical problems in the transformation of energy supply systems. Our research focuses aggregate the necessary skills to realize the business areas. They include the skills and experience of our scientists, their equipment with laboratories and test facilities, their networking in the scientific community as well as patents and IPRs.</p>
	<p>The Fraunhofer Institute for Large Structures in Production Engineering IGP in Rostock focuses its research on tasks in the field of production and manufacturing of large structures. On the basis of applied research, concepts for product and process innovations are developed and realized for many future industries such as shipbuilding and steel construction, energy and environmental technology, rail and commercial vehicle construction as well as mechanical and plant engineering within the framework of research and development projects with our cooperation partners.</p>
	<p>The Fraunhofer IISB in Erlangen specializes in wide-bandgap semiconductors and efficient power electronics. Here, material and component expertise merges with complex system development, especially for electromobility and sustainable energy supply.</p>
	<p>As a research and technology service provider, Fraunhofer IKTS develops modern high-performance ceramic materials, industry-relevant manufacturing processes and prototype components and systems in complete production lines up to pilot scale. The research portfolio also includes expertise in materials diagnostics and testing. Testing methods in the fields of acoustics, electromagnetics, optics and microscopy make a significant contribution to the quality assurance of products and systems.</p>
	<p>The institute's research work focuses on two main areas: electrical machines and contactless energy transmission. Both areas are key topics in the field of electromobility. The scientists at iew are researching the design of electric motors with very high torque density and position-tolerant inductive charging systems. The aim is to develop highly efficient components for electric vehicles of the future.</p>
	<p>KERN-LIEBERS, a medium-sized family business based in south-west Germany, is a global technology leader in the manufacture of highly complex parts and assemblies with a focus on springs and stamped parts. The KERN-LIEBERS Group develops and manufactures precision steel strip and wire products of the highest quality at over 40 locations worldwide.</p>
	<p>SAP stands at the forefront of enterprise software solutions, revolutionizing how businesses operate and succeed in a digital world. With a global footprint, SAP empowers organizations across various industries by providing cutting-edge software for business processes, analytics, and information management. Their commitment to innovation extends to cloud computing, artificial intelligence, and sustainable enterprise solutions, enabling companies to achieve operational excellence and adapt to the ever-evolving market demands. SAP's collaborative approach with its vast ecosystem of partners and customers fosters co-innovation, ensuring that its solutions are at the forefront of technology trends and business needs. Through its dedication to helping businesses run better, SAP is shaping the future of industry, making it more efficient, resilient, and sustainable.</p>
	<p>Schaeffler is a leading global manufacturer in the automotive and industrial sectors, specializing in the development and manufacture of precision components and systems for engines, transmissions and chassis as well as rolling and plain bearing solutions. With a strong focus on research and development, Schaeffler drives innovation to increase the efficiency, reliability and sustainability of vehicles and machines. Schaeffler is committed to the mobility of the future by developing solutions for electric mobility, digitalization and renewable energies. Schaeffler's global presence and</p>

	<p>commitment to excellence secure it a leading position in the market, with the aim of driving technological progress and contributing to a greener world.</p>
	<p>Schlaeger is a competent manufacturer of mechatronic components in the fields of actuators and sensors for customers in the international automotive, electrical engineering and medical industries. For 30 years, the company has been supplying major Tier 1 suppliers worldwide with millions of units. The modern company designs customized and innovative solutions for each customer and manufactures everything from prototypes to large-scale production at the highest level of cleanliness.</p>
	<p>With around 86,000 employees and several thousand trainees, Siemens is one of the largest private employers and training companies in Germany. As a leading technology group with a focus on industry, infrastructure and mobility, we are shaping the transition to the digital age together with our customers and partners.</p>
	<p>At the Institute for Machine Tools and Factory Management our research and teaching activities are geared towards the technology and management of industrial factory operations and encompass both the development of process technologies and production facilities as well as their information technology modeling. Scientists are currently working on the "digital factory" in twelve interdisciplinary fields. The aim is to map and network product development, production planning and production using information technology in such a way that product development and life cycles can be simulated, verified and optimized end-to-end.</p>
	<p>Cutting, welding, marking, surface processing - more and more experts in production technology appreciate the flexibility, versatility and cost efficiency of lasers as a tool. At TRUMPF, you will find the right laser for every task. We advise and support you on how to build your smart factory step by step by networking your lasers with software, machines and services, thus equipping yourself for the digital future of your production.</p>
	<p>Vitesco Technologies is a leader in developing innovative, efficient powertrain technologies for sustainable mobility. Specializing in electrification solutions, Vitesco enables the automotive industry to reduce emissions and transition towards electric vehicles. Their portfolio includes electric drives, electronic controls, sensors, and actuators, all designed to enhance vehicle performance and efficiency. With a commitment to innovation and sustainability, Vitesco Technologies plays a crucial role in shaping the future of transportation, making it cleaner and more sustainable. Through partnerships and a focus on advanced technologies, Vitesco is at the forefront of driving the automotive industry towards a greener future.</p>
	<p>WAFIOS is a global leader in the manufacturing of wire and tube processing equipment, renowned for its innovative engineering and precision machinery. Specializing in a wide range of machines for bending, forming, straightening, cutting, and welding, WAFIOS supports industries ranging from automotive to construction with high-quality solutions. Their commitment to technology advancement ensures that clients benefit from machines that optimize production efficiency, enhance product quality, and reduce operational costs. With a history rooted in tradition yet focused on the future, WAFIOS continues to set industry standards through continuous research and development. Their global network and comprehensive service offerings guarantee customer support from initial consultation through to after-sales services, making WAFIOS a trusted partner in shaping the future of wire and tube processing.</p>
	<p>The wbk Institute of Production Engineering at KIT focuses on application-oriented research in production technology, emphasizing areas like electromobility, hybrid lightweight construction, and additive manufacturing. It investigates adapting traditional production methods to new materials and designs scalable systems for future factories. With advanced facilities, the wbk offers excellent conditions for research, aiming to integrate process, system, and automation understanding towards networked factories. Engaging in joint projects with industrial partners, the institute develops solutions for a broad spectrum of production technology challenges, preparing for the future of manufacturing.</p>

BECOME A SUPPORTER

Are you interested in supporting E|PTS 2024 and presenting your company or organization? E|PTS 2024 is the ideal platform for the individual advertising of your innovative products and services. For further information, please contact Benedikt Scheffler (phone: +49 162 2423573; e-mail: benedikt.scheffler@faps.fau.de)

REGISTRATION

Please register online via the registration formula at www.e-pts.de. After we have received your registration, we will send you a confirmation and an invoice, which we would ask you to settle before the event begins. In the event of cancellations received after 31 May 2024 the full participation fee will be billed. However, a replacement participant can be designated. The event organizer reserves the right to change the time of the whole event or individual parts of it or to alter or cancel it at short notice.

CONFERENCE FEE

Standard Fee	1195,00 €
Reduced Fee*	795,00 €
One Day Fee	795,00 €

* Reduced fee for international program committee members, speakers (including one paper), participating co-authors and university members. Fees will be charged for additional paper.

CONTACT



Benedikt Scheffler

Conference Coordination, Exhibition, Sponsorship, Organization, Registration, Scientific Guidance

phone: +49 162 2423573

email: benedikt.scheffler@faps.fau.de

VENUE



E|PTS 2024 is scheduled to be held at the Congress Centrum Bamberg, Germany. To cater to your accommodation needs, we have made arrangements with various hotels located throughout the city. The event takes place at the Konzert- und Kongresshalle Bamberg, Mußstraße 1, 96047 Bamberg.

EVENING RECEPTION

All participants of E|PTS 2024 are invited to the E|PTS 2024 Evening Reception on 5 June 2024, 7:30 PM. Detailed technical discussions are guaranteed and accompanied by a regional menu. The event will take place at Rauchbierbrauerei Schlenkerla, Dominikanerstraße 6, 96049 Bamberg.

www.e-pts.de